

INTERIOR

DOORS

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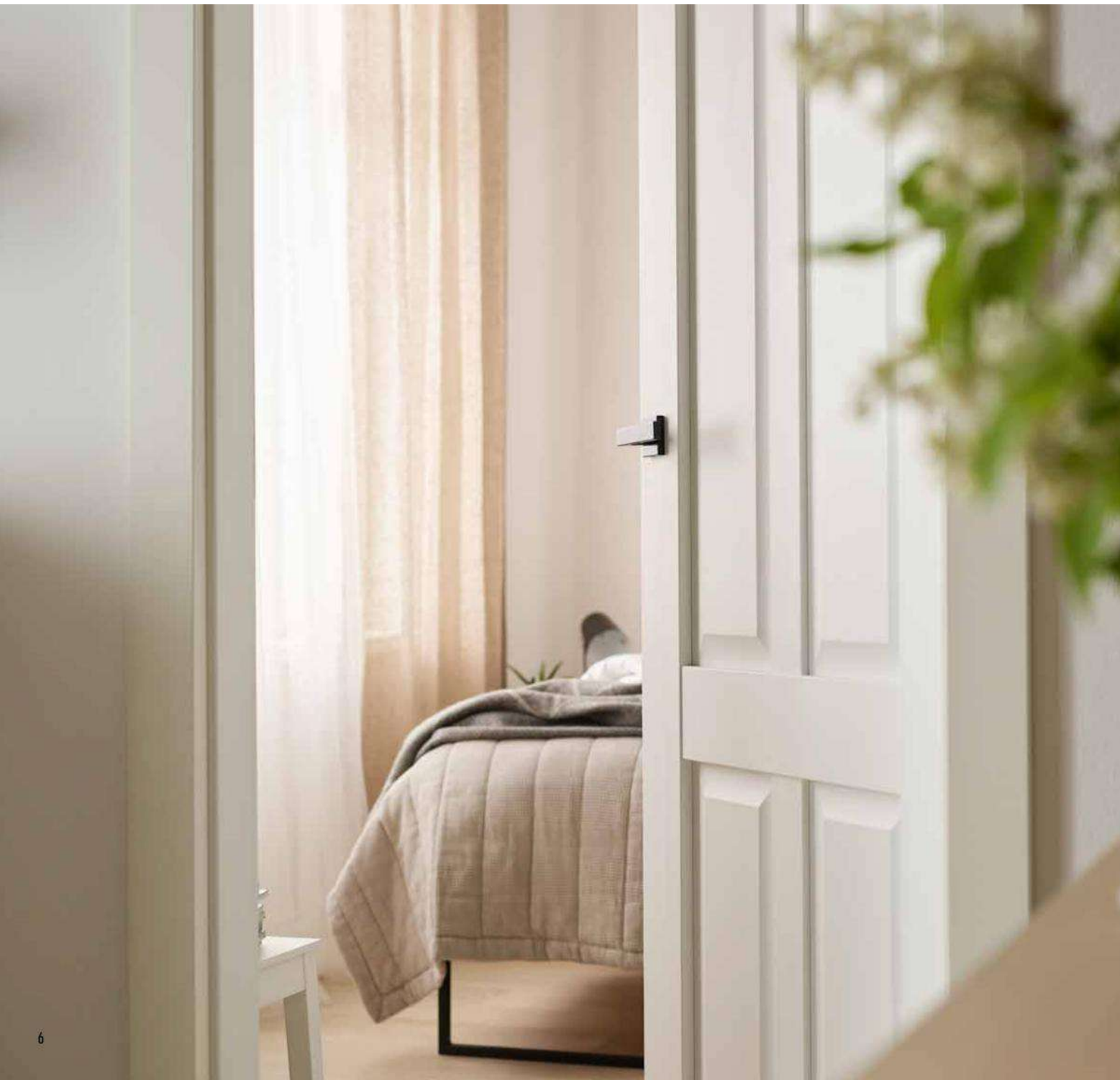
FREEDOM BEGINS

At home

At VOX, we believe that true freedom begins at home, and that in interiors, personal needs and lifestyles of the household members are more important than defined styles. That is why our goal is to inspire, advise and provide comprehensive interior solutions - matching collections of furniture, doors, floors and decorative walls.

VOX





DESIGNER

We know that the more talented people, the more great ideas. That is why we work on our collections as a team. We invite talented designers, such as Olgierd Jaskulski, to join us in creative exploration.

The School of Form graduate has specialized in door design for years. He devotes a lot of attention to them, treating each new model as a creative challenge. Thanks to this approach, the Silgo, Fresto, Fina and Rimo door designs were created, among others, awarded the Must Have title at the Łódź Design Festival 2019.



OLGIERD JASKULSKI

MANY SOLUTIONS



Fifteen collections of VOX interior doors make up a selected and well-thought-out offer, in which everyone will find something for themselves. Our doors are doors for years - carefully designed high-quality products, often with improved technical parameters, better filling and the most durable veneers.

FINA

FINA W04
WHITE RAL 9003
TUPAI 4140 RE DOOR HANDLE





FINA WO3
BEIGE NCS S 2005 Y50R

WHY FINA?

3 LAYERS OF UV-CURABLE ACRYLIC PAINT

Triple painting of door leaves and door frame provides maximum resistance to scratches, damage and sunlight. Thanks to UV curing of acrylic paint, doors retain their color for many years, which is especially important in the case of white models.

FILLING WITH FULL CHIPBOARD

The filling method guarantees excellent acoustic parameters. Fina doors perfectly muffle sounds and soundproof the room well. They are also very stable, and the solid board additionally increases their durability.

INTERIOR FRAME MADE OF GLUED WOOD

Fina door leaves are manufactured using board technology, and their hidden frames are made of glued wood covered with 3.5 mm HDF board. The solid frame ensures long-term durability and resistance to moisture.



REBATED



NON-REBATED



HIDDEN DOOR FRAME



REVES/REVERSE
REBATE



UV
ACRYLIC PAINT



FILLING FULL
BOARD



HIDDEN
DOOR FRAME

Produced for the VOX brand by:



FINA

Check current prices
and technical data



FINA W00 FLAT
(GREY (RAL 7047))



FINA W01
(GREY (RAL 7047))



FINA W02
(GREY (RAL 7047))



FINA W03
(GREY (RAL 7047))



FINA W04
(GREY (RAL 7047))

DESCRIPTION OF THE COLLECTION

The Fina door collection is the highest quality among the painted doors of the VOX brand. They create 5 timeless models from smooth to decorated with delicate millings. The universal colors were created using ecological acrylic paint, hardened with UV rays. The same coating is also on the door frame. The filling with full chipboard guarantees excellent acoustic insulation.

DOOR COLOURS

Ecological acrylic paint



Black
RAL 9005



Grey
RAL 7047



Beige
NCS S 2005 Y50R



White
RAL 9003

EDGE COLOURS

Standard edging in door colour.
Optionally for white doors - black or grey edge; for beige or gray - black edge.



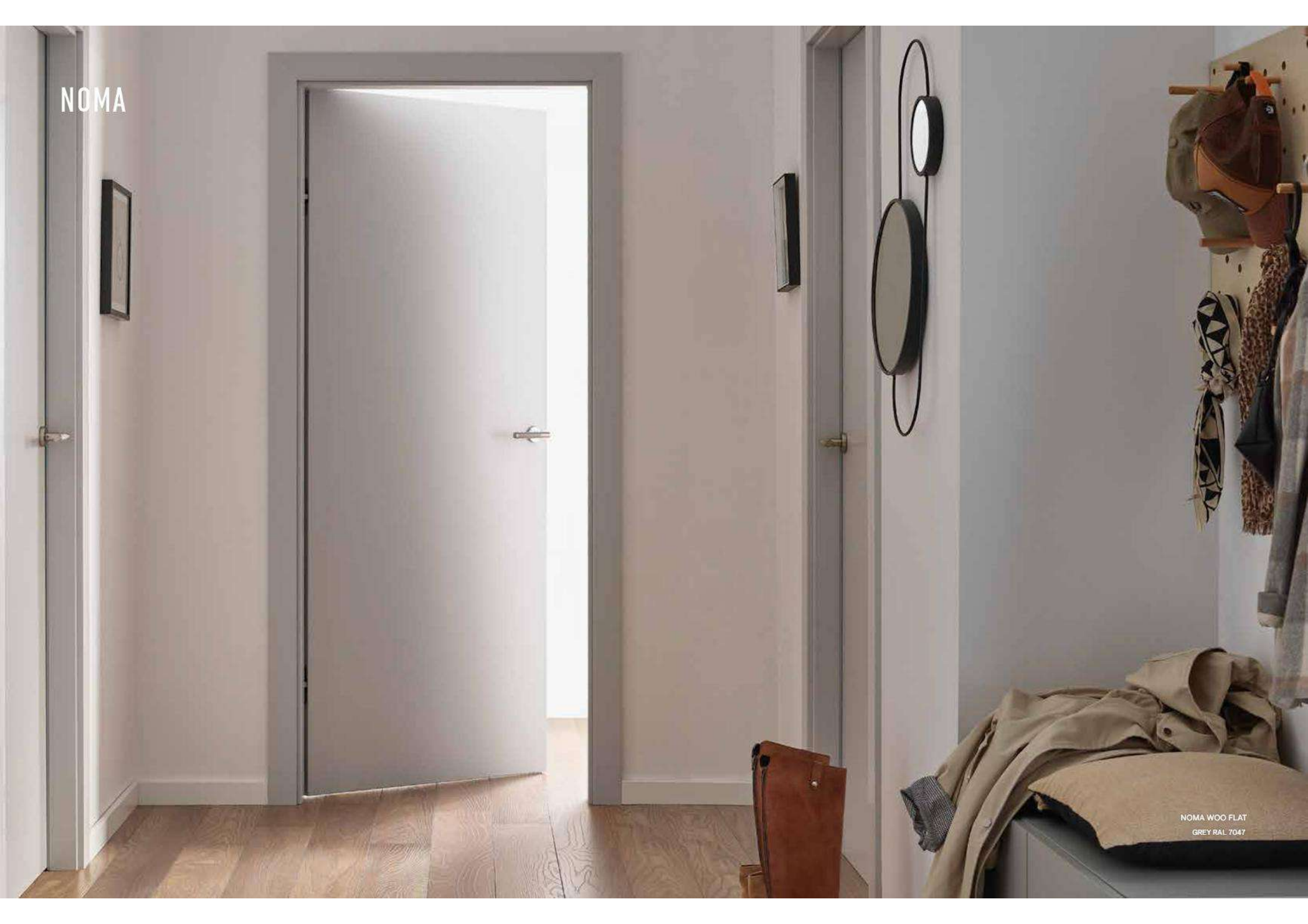
Black



Gray



NOMA



NOMA WOO FLAT
GREY RAL 7047



NOMA WOO FLAT
GREY RAL 7047
CONVEX HANDLE 1745 CHANNEL S05

WHY NOMA?

3 LAYERS OF UV-CURABLE ACRYLIC PAINT

Triple painting of door leaves and door frame provides maximum resistance to scratches, damage and sunlight. Thanks to UV curing of acrylic paint, doors retain their color for many years, which is especially important in the case of white models.

INTERIOR FRAME MADE OF GLUED WOOD

Noma door leaves are manufactured using board technology, and their hidden frames are made of wood covered with 3.5 mm HDF board. The solid frame ensures long-term durability and resistance to moisture.

UNIQUE CUTTER

Noma door leaves attract attention with a delicate drawing of millings on the surface. From several models, it is easy to choose the right door for interiors of different character.



REBATED



NON-REBATED



FLUSH CONSTRUCTION



REVES/REVERSE
REBATE



ACRYLIC
PAINT



HONEYCOMB
FILLING



HIDDEN
DOOR FRAME

Produced for the VOX brand by:



NOMA

Check current
prices and technical data



NOMA W00 FLAT
BEIGE NCS S 2005 Y50R



NOMA W05
BEIGE NCS S 2005 Y50R



NOMA W06
BEIGE NCS S 2005 Y50R



NOMA W07
BEIGE NCS S 2005 Y50R



NOMA W08
BEIGE NCS S 2005 Y50R

DESCRIPTION OF THE COLLECTION

Flat painted doors Noma - available in universal white, subdued grey or beige, smooth or with subtle milling. The use of three layers of ecological acrylic paint hardened with UV rays makes the door leaves and frames resistant to damage and easy to clean. This collection is the golden mean between high quality and attractive price.

DOOR COLOURS

Ecological acrylic paint



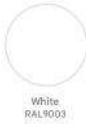
Black
RAL 9005



Grey
RAL 7047



Beige
NCS S 2005 Y50R



White
RAL 9003

EDGE COLOURS

Standard edging in door colour.
Optionally for white doors - black or grey edge; for beige or gray - black edge.



Black



Gray



SIGNA PREMIUM

SIGNA PREMIUM 05
WHITE

WHY SIGNA PREMIUM?

AFFORDABLE PRICE

With the Signa Premium collection, we get good quality painted doors at a good price. Thanks to the possibility of purchasing a door frame finished with a perfectly matched Premium lacquered veneer together with a painted door leaf, we significantly reduce the cost of purchasing doors.

UV VARNISH PREMIUM

3 layers of ecological UV-cured varnish guarantee satin smoothness of the door surface, resistance to abrasion, scratches and dirt.

UNIQUE CUTTER

Signa Premium door leaves attract attention with a subtle pattern of millings on the surface. From several models, it is easy to choose the right door for interiors of different character.



REBATED



NON-REBATED



PLATE
CONSTRUCTION



UV VARNISH
PREMIUM



HONEYCOMB
FILLING

Produced for the VOX brand by:

[PORT



SIGNA PREMIUM

Check current
prices and technical data



SIGNA PREMIUM 01
WHITE



SIGNA PREMIUM 05
WHITE



SIGNA PREMIUM 06
WHITE



SIGNA PREMIUM 07
WHITE



SIGNA PREMIUM 08
WHITE

DESCRIPTION OF THE COLLECTION

Signa Premium is a collection of panel doors including five models with different milling arrangements. Delicate decorations introduce an interesting stylistic accent to the white door leaves, which are finished with UV Premium varnish. The door frame is covered with a Premium varnished veneer perfectly matched to the varnish. This is the most affordable option among painted doors by VOX.

DOOR COLOURS

Premium UV varnish



White



PIOTR SZCZESNIAK
VOX technical expert

When choosing painted doors from the VOX offer, it is worth paying attention to technical parameters, such as the type of filling and paint on the surface of the door leaf, as well as the type of door frame finish - varnish, paint or veneer. The Signa Premium, Noma and Fina collections have different properties and prices, so that everyone can find a variant for themselves.



UPPSALA





UPPSALA W01S
BLACK 244
GLASS BLACK MATT

WHY UPPSALA?

RESISTANT CPL LAMINATE

Laminate protects the door leaf from scratching and damage. It also increases its resistance to moisture.

STILES PROTECTED AGAINST MOISTURE

The frames of the Uppsala door leaves are made of high-quality MDF. Solid construction ensures long-term durability. Side frames are additionally protected against moisture by hot foiling.

PROPRIETARY DESIGN

The industrial design of the Uppsala door has been filed with the patent office and is legally protected until 2025. Such doors can only be found in the VOX offer.



REBATED



NON-REBATED



FRAME
CONSTRUCTION



LAMINATE



MATT GLASS

Produced for the VOX brand by:



UPPSALA

Check current
prices and technical data



UPPSALA W01P
WHITE 258



UPPSALA W01S
BLACK 244

DESCRIPTION OF THE COLLECTION

Solid door with frame construction covered with high-quality CPL laminate. A choice of models with subtle glazing and narrow gaps filled with high-quality laminate in the color of the door leaf. The rarely encountered vertical arrangement of lines gives the Uppsala door leaf a unique character.

DOOR COLOURS

Laminat Silkstone



Polish Oak 276 Merbau Royal 295

Lamistone laminate



Half Oak 231 Black 244 Gray 289 White 258

WINDOW COLOURS

Laminated glass VSG 2.2.1



Matt Black Matt White



UPPSALA W01S
WHITE 258

GLASS BLACK MATT

NOVELTY

MATTO



MATTO WOOD

TITANO641

APRILE BRISA HANDLE



WHY MATTO?

RESISTANT SURFACE

The Uni Mat Plus finish protects the door from scratches and damage. The matt surface is silky to the touch, and its structure means that fingerprints are not visible even on dark doors.

FILLING WITH PERFORATED CHIPBOARD

The perforated plate used improves the durability and stability of the door leaf. It also significantly increases acoustic parameters – Matto doors effectively muffle sounds and soundproof the space well.

REINFORCED EDGE

When ordering a Matto door leaf, you can opt for a more resistant edge finish. ABS material will better protect the edge against scratches, impacts and moisture than the standard door version.



NON-REBATED REBATED



NON-REBATED



UNI MAT PLUS VENEER



FILLING CHIPBOARD WITH PERFORATED BOARD



REVES/REVERSE REBATE

Produced for the VOX brand by:



POL-SKONE



NOVELTY

MATTO

Check current
prices and technical data



MATTO WATER
TITANO 641

DESCRIPTION OF THE COLLECTION

Solid doors with a board structure in six saturated colors to choose from, from light gray and white to deep indigo and black. Their surface is finished with high-quality veneer with a matte coating that prevents fingerprints. The perforated chipboard filling provides good acoustic insulation.

DOOR COLOURS

Uni Mat
Plus veneer



Indigo 647



Moss 648



Dark Gray 649



Titano 641



Black 644



White 642

EDGE COLOURS

Standard edge in door color. Optional
edge in door color or black made of
durable, scratch-resistant ABS
material.



ABS



NOVELTY

RIMO+



RIMO+10BP
BLALA MATT

WHY RIMO+?

RESISTANT VENEER

Rimo+ door leaves are finished with a high-quality veneer based on polypropylene foil.

They are more resistant to scratches, impacts and moisture than leaves covered with paper-based foil.

DURABLE EDGE

Made of ABS or metalized foil, the edge is much more resistant to scratches and mechanical damage than the standard edge used in the door leaf.

FILLING WITH PERFORATED CHIPBOARD

The perforated plate used improves the durability and stability of the door leaf. It also significantly increases acoustic parameters - Rimo+ doors limit the passage of sounds and soundproof the space well.



NOV-REINFORCED PANEL CORE STRUCTURE



ONE-CELL
VENEER



FILLING:
CHIPBOARD WITH
PERFORATED BOARD

Produced for the VOX brand by:

DRE



NOVELTY

RIMO+

Check current prices
and technical data



RIMO 108P
WHITE MATT

DESCRIPTION OF THE COLLECTION

Panel doors finished with a matt veneer in white. Available only in a non-rebated version. Their characteristic feature is a scratch-resistant and mechanical damage-resistant edge in two versions and eight colors to choose from. An additional advantage is the solid filling of the door leaf with perforated chipboard. The Rimo+ collection received an award for the best project in 2019 (Must Have Łódź Design Festival).

DOOR COLOURS

Veneer based on DRE-CELL polypropylene foil



White Matt

EDGE COLOURS



Light yellow



Mint



Powder pink



Blue



White matt



Gray



Black



Brushed steel



Brushed steel colored edge made of metalized foil protected with a layer of scratch-resistant material. Edges in other colors made of durable, scratch-resistant ABS material.

ADDITIONAL OPTIONS

The Rimo door collection offers the option of using a porthole. A metal porthole is dedicated to the brushed steel colored rim.

There are two variants of black portholes for doors with ABS edges: painted metal with visible screws and made of MDF without visible screws.



Rimo+208P Model



Rimo+308P Model





SILGO+

WHY SILGO+?

RESISTANT CPL LAMINATE

Silgo+ door leaves are finished with CPL laminate with high resistance to moisture and any damage. The abrasion-resistant coating ensures long-term durability of the door color.

DURABLE EDGE

The metalized edge protects the edge of the door leaf from scratches and damage due to impacts. It is made of metalized foil finished with a layer of resistant material.

FILLING WITH PERFORATED CHIPBOARD

The perforated chipboard used improves the durability and stability of the door leaf. It also significantly increases acoustic parameters - Silgo+ doors limit the transmission of sounds and soundproof the space well.



NON-REBATED



PLATE DISTRIBUTION



CPL VENEER



FILLING CHIPBOARD
WITH PERFORATED
BOARD

Produced for the VOX brand by:

DRE



NOVELTY

SILGO+

Check current
prices and technical data



SILGO+108P
DAB GREY

DESCRIPTION OF THE COLLECTION

Thanks to the durable CPL laminate and the durable metalized edge, Silgo+ doors look great for many years. They are distinguished by increased resistance to mechanical damage and the effects of moisture, high temperatures and UV radiation. As standard, they have a filling that ensures good soundproofing. They are only available in a non-rebated version.

DOOR COLOURS

CPL veneer



Acacia



Gray oak



Welsh Oak



Dark Gray



Popel



Milky White

EDGE COLOURS

Metallized foil



Brushed steel



ADDITIONAL OPTIONS

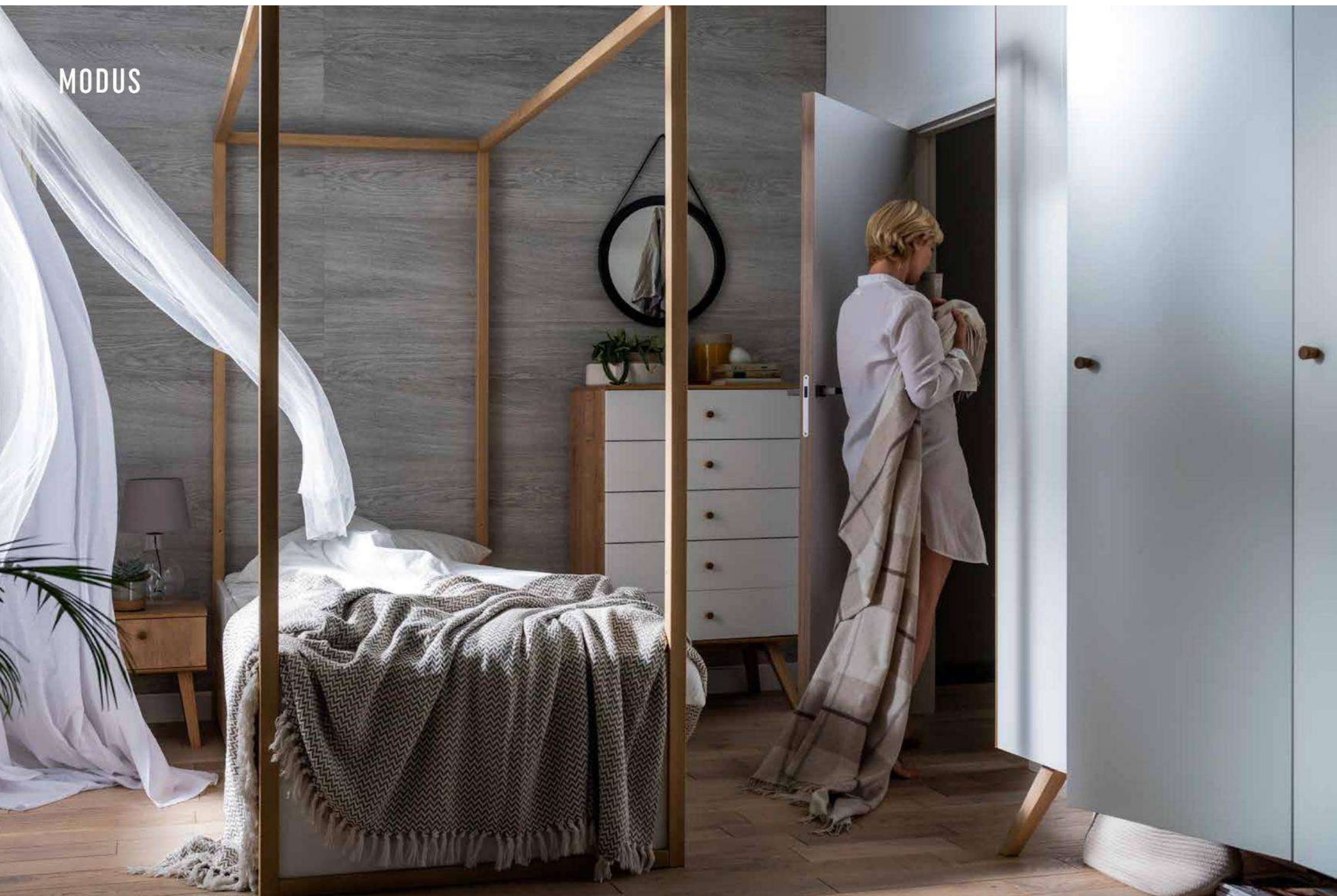
In the Silgo+ door collection, it is possible to use a metal porthole (matched to the colour of the edge).



Model Silgo+308P



MODUS





WHY MODUS?

RESISTANT VENEER

Modus doors are finished with high-quality veneer based on polypropylene foil. They are more resistant to scratches, impacts and moisture than door leaves covered with paper-based foil.

SECURE DOOR EDGE

The edge of the door leaf has been protected against dirt. On the black or plywood-colored edge, any stains or small scratches are less visible.



REBATED



NON-REBATED



PLATE CONSTRUCTION



DRE-CELL
VENEER



HONEYCOMB
FILLING

Produced for the VOX brand by:

DRE



MODUS

Check current prices
and technical data



MODUS 10 BP
WHITE MATT



MODUS 10 SIMPLE
WHITE MATT

DESCRIPTION OF THE COLLECTION

Doors with a board structure finished with a white, matt veneer. An interesting color accent is the edges of the door leaf in black or imitating natural plywood. The Modus collection is the most affordable solution among all the minimalist, smooth doors in the VOX offer.

DOOR COLOURS

DRE-CELL polypropylene film based olein



White Matt

EDGE COLOURS



Plywood



Black



ADDITIONAL OPTIONS

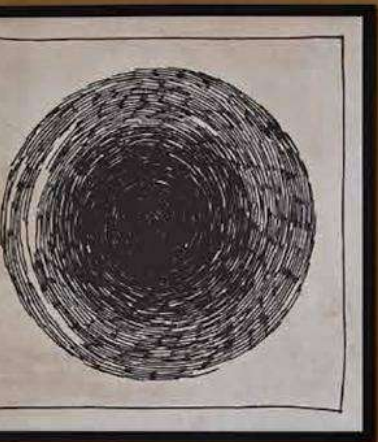
In the Modus door collection, it is possible to use an MDF porthole covered with black foil.



Modus 20 model



SUPRI



SUPRI 10 BP
DARK GRAY



WHY SUPRI?

RESISTANT CPL LAMINATE

Supri door leaves are finished with CPL laminate with high resistance to moisture and any damage. The abrasion-resistant coating ensures long-term durability of the door color.

SECURE DOOR EDGE

The edge of the door leaf has been protected against dirt. On the black or plywood-colored edge, any stains or scratches are less visible.



REBATED



NON-REBATED



PLATE COINTEGRATION



HONEYCOMB
FILLING



CPL VENEER

Produced for the VOX brand by:

DRE



SUPRI

Check current
prices and technical data



SUPRI 10 STRAIGHT
ACACIA



SUPRI 10 BP
DARK GREY

DESCRIPTION OF THE COLLECTION

A minimalist collection in which the simple form of the door leaf is combined with an effective edge in the color of plywood or black. The durable CPL laminate significantly increases the durability of the door. Their surface is resistant to damage and moisture.

DOOR COLOURS

Laminat CPL



Acacia



Gray oak



Welsh Oak



Dark gray



Popiel



Milky White

EDGE COLOURS



Plywood



Black



ADDITIONAL OPTIONS

In the Supri door collection, it is possible to use an MDF porthole covered with black foil.



Supri 20 model



INOVO





INOVO
WHITE MATTE
DECORMAT GLASS

WHY INOVO?

RESISTANT VENEER

Inovo doors are finished with high-quality plastic-based (polypropylene) veneer. They are more resistant to scratches, impacts and moisture than door leaves covered with paper-based foil.

BOLD STILES

The stable Inovo door leaf has much thicker internal frames than the market standard - the vertical frame is 40 mm, and the horizontal frame is 35 mm. Frames made of full MDF provide very good acoustic parameters.

CURVES ON THE WINDOWS

The rounded edges of the filling are not only an interesting stylistic effect, but also easier to clean. The rounding prevents dust from collecting on the door surface.



NON-REBATED



REBATED



FRAME
CONSTRUCTION



ONE-CELL
VENEER



MATTE OR
TRANSPARENT GLASS

Produced for the VOX brand by:

DRE



INOVO

Check current prices
and technical data



INOVO
MAZ SIBERIAN



INOVO1
SIBERIAN ELM



INOVO 5
SIBERIAN ELM

DESCRIPTION OF THE COLLECTION

Solid doors with thickened frames, which provide stability to the door leaf structure and also perfectly muffle sounds. The original detail in the form of rounded edges at the glass panels is both decorative and easy to clean. By choosing the right color and size of the glazing, you can match the door to various rooms.

DOOR COLOURS

Veneer based on
polypropylene foil



Vintage Oak Siberian Elm



White Pine



Sand Oak



White Matt

WINDOW COLOURS



Decormat



Decormat
Graphite



Decormat
Brown



PREZZO



PREZZO 03
WHITE MATTE

WHY PREZZO?

RESISTANT VENEER

In Prezzo doors, you can choose a finish in the form of a high-quality veneer based on plastic (polypropylene).

The leaves are then more resistant to scratches, impacts and moisture than those covered with a paper-based foil.

BOLD STILES

The stable Prezzo door leaf has much thicker internal frames than the market standard - the vertical frame is 40 mm, and the horizontal frame is 35 mm. Frames made of full MDF provide very good acoustic parameters.

THE BEST SOUND INSULATION

The model without glass maximally muffles sounds coming from the adjacent room. This is a guarantee of privacy and good soundproofing of the space.



NON-REBATED



REBATED



FRAME
CONSTRUCTION



MATT GLASS



ONE-CELL
VENEER

Produced for the VOX brand by:

DRE



PREZZO

Check current
prices and technical data



PREZZO 01
SIBERIAN SNAKE



PREZZO 02
SIBERIAN ELM



PREZZO 03
SIBERIAN ELM



PREZZO 04
SIBERIAN ELM



PREZZO 05
SIBERIAN ELM

DESCRIPTION OF THE COLLECTION

The hallmark of Prezzo doors is their exceptionally solid construction and thick internal frames. The possibility of any glazing configuration allows them to be adapted to many different spaces. There is also a full version to choose from, providing the best acoustic insulation,

DOOR COLOURS

Veneer based on
polypropylene foil
DRE-CELL



Vintage Oak Siberian Elm



Sand Oak



White Pine



White Matt

3D paper
based veneer
impregnated



Polish Oak

WINDOW COLOURS



Decomat



FRESTO



FRESTO 4
WHITE PREMIUM



WHY FRESTO?

RESISTANT VENEER

Fresto door leaves are finished with high-quality plastic-based (polypropylene) veneer. They are more resistant to scratches, impacts and moisture than leaves covered with paper-based foil.

GLUED WOOD STILES

The door frames are made of glued wood. The solid construction ensures long-term durability and resistance to moisture.



REBATED



NON-REBATED



FRAME
CONSTRUCTION



PREMIUM
VENEER

Produced for the VOX brand by:

BERKADE



FRESTO

Check current prices
and technical data



FRESTO 1
WHITE PREMIUM



FRESTO 2
WHITE PREMIUM



FRESTO 3
WHITE PREMIUM



FRESTO 4
WHITE PREMIUM



FRESTO 5
WHITE PREMIUM

DESCRIPTION OF THE COLLECTION

The Fresto collection includes five door models with different panel arrangements referring to traditional milling. The doors with a solid frame structure have been finished with a noble Premium veneer, which is available in several color variants from pure white to wood-inspired tones.

DOOR COLOURS

Foil-based veneer
polypropylene



Ash Graphite
Premium



Premium
Grey Maple



White
Premium



NORDIA

NORDIA 2
DĄB PREMIUM

WHY NORDIA?

TWO VENEER STANDARDS

Nordia door leaves can be finished with Greko paper-based veneer or Premium veneer based on polypropylene foil. The plastic-based finish is more resistant to scratches and impacts, as well as to moisture.

AFFORDABLE PRICE

The Nordia collection is a good quality of veneered door leaves at a good price. It is worth considering in which rooms it is better to invest in Premium veneer (e.g. bathroom, toilet), and in which more resistant veneer can be replaced with the Greko variant.



NON-REBATED



REBATED



DESIGN
RAMIAKOWA



PREMIUM OR
GREKO VENEER



MATTE OR
TRANSPARENT GLASS

Produced for the VOX brand by:

BERKADE



NORDIA

Check current prices
and technical data



NORDIA 1
WHITE PREMIUM



NORDIA 2
WHITE PREMIUM



NORDIA 3
WHITE PREMIUM

DESCRIPTION OF THE COLLECTION

The Nordia frame door collection includes three glazing options and a dozen or so color versions. The models have different prices thanks to the veneer in two standards to choose from. A wide range of options allows you to match the right Nordia door to any budget and needs.

DOOR COLOURS

Veneer based on polypropylene foil



Paper-based veneer



NORDIA 1
WHITE PREMIUM

NOVELTY

FORMO



FORMO 1
EUROPEAN OAK 334
APRILE LUPIN'S DOOR HANDLE



WHY FORM?

NATURAL VENEER

Natural veneer is a top quality material, extremely durable and resistant. It is not subject to deformation and retains the original wood grain, including irregular grain. As a result, each Formo door is one of a kind.

FILLING WITH PERFORATED CHIPBOARD

The perforated plate used improves the durability and stability of the door leaf. It also significantly increases acoustic parameters - Formo doors effectively muffle sounds and soundproof the space well.

INTERIOR FRAME MADE OF GLUED WOOD

Formo door leaves are manufactured using board technology, and their hidden frames are made of wood covered with 3.2 mm HDF board.

The solid frame ensures long-term durability and resistance to moisture.



REBATED



NON-REBATED



PLATE CONSTRUCTION



REVES/REVERSE
REBATE



NATURAL
VENEER



FILLING:
CHIPBOARD WITH
PERFORATED BOARD

Produced for the VOX brand by:



NOVELTY

FORMO

Check current prices
and technical data



FORMO1
EUROPEAN OAK 334

DESCRIPTION OF THE COLLECTION

Formo doors covered with natural veneer are a novelty in the VOX offer. Natural veneer preserves the unique pattern of the noble raw material. Thanks to this, each copy is unique. Filling the door leaf with perforated chipboard guarantees solidity and excellent sound insulation. Choosing the Formo door version with the Vertigo frame and raised top panel allows you to visually raise the room.

DOOR COLOURS

Natural veneer



European Oak 334



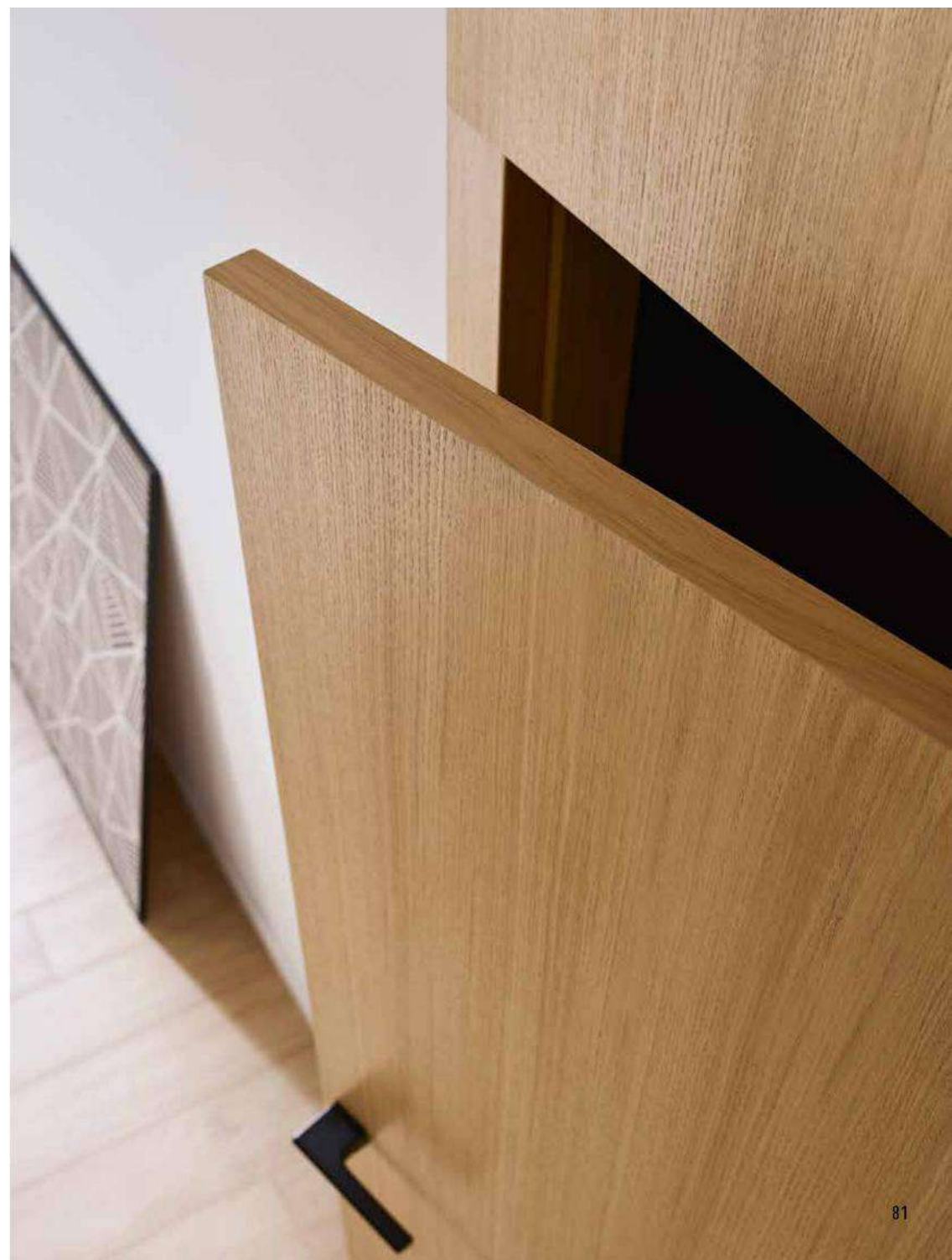
Black Matt 451



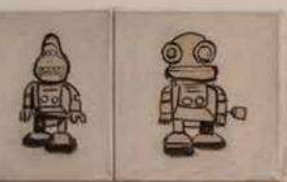
White Matt 450

MANY VERSIONS

Formo can be purchased in a set with the Vertigo door frame, which is available with a top beam of 10 to 100 cm height to choose from. The raised version is a very elegant solution, thanks to which the door is optically higher. The collection also allows the purchase of door leaves for a door frame with a reverse rebate.



FOREST



WHY FOREST?

NATURAL MODIFIED VENEER

The use of modified veneer guarantees a perfectly consistent shade of the door. Varnishing increases their resistance to scratches and UV rays. UV-cured colorless water varnish also highlights the structure of the veneer.

SHEETS IN THE WING STRUCTURE

Inside the door leaf there is a Solid system in the form of counter-tension sheets. It is responsible for the high stability, rigidity and durability of the door. The leaf frame itself is made of MDF.

FILLING WITH A POROPIC BOARD

The porous board used improves the durability and stability of the door leaf. It also significantly increases acoustic parameters - Foresta doors effectively muffle sounds and soundproof the space well.



NON-REBATE



SOLID CONSTRUCTION



FILLING
POROPIC BOARD



MODIFIED
VENEER



REVES/REVERSE
REBATE

Produced for the VOX brand by:

ENTRA



FOREST

Check current prices
and technical data



FORESTA AND
CARDINAL WALNUT



FORESTA B
CARDINAL WALNUT

DESCRIPTION OF THE COLLECTION

Door leaves from this collection are covered with modified veneer, which preserves the character and pattern of the wood. Thanks to the production process, each decor is repeatable and uniform. Ecological UV varnish on the surface ensures color durability and scratch resistance, and the filling with a porous board - good soundproofing.

DOOR COLOURS

Modified veneer



Cardinal Walnut



Moscato oak



Lagosta Oak



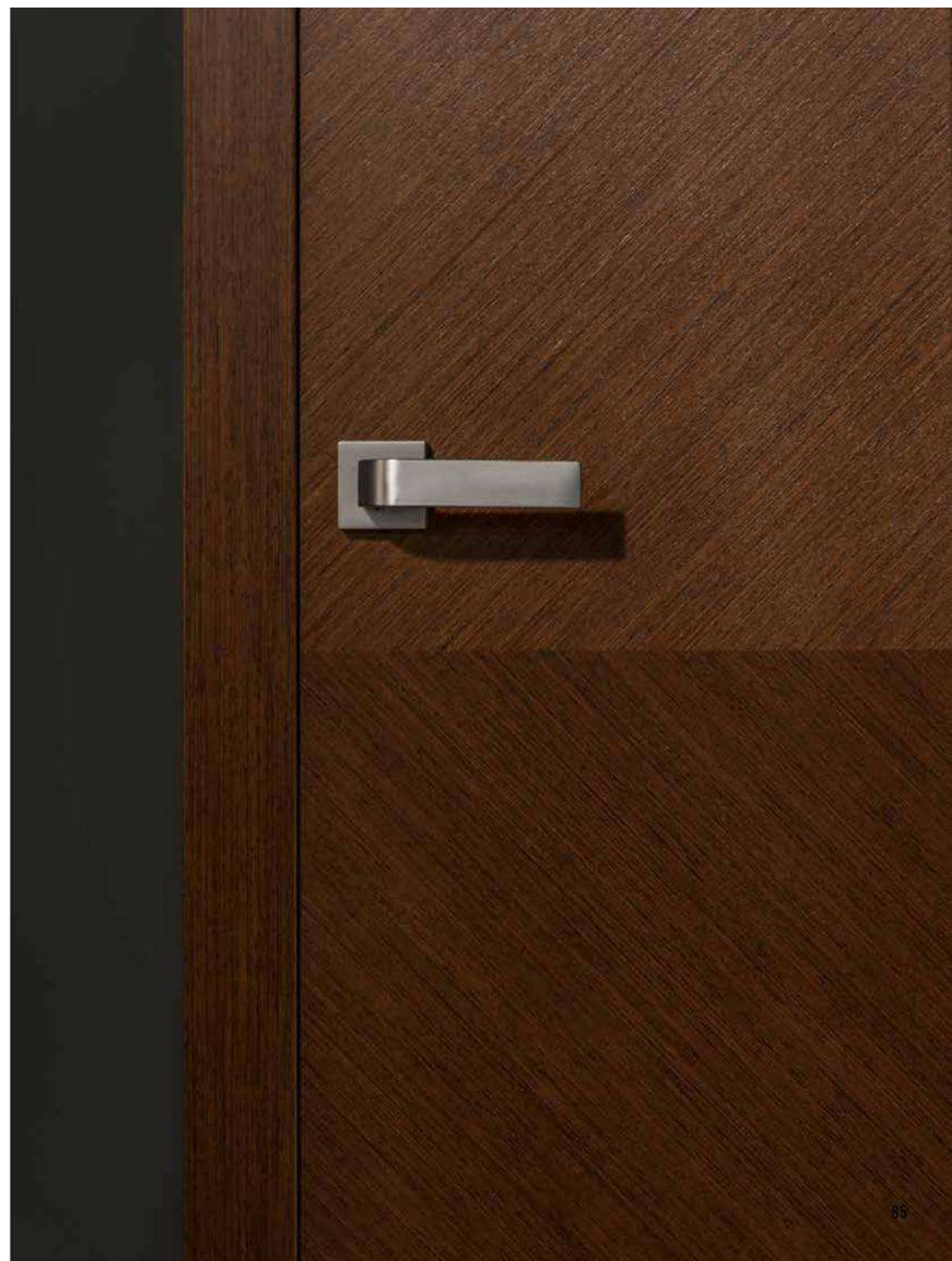
Gray Oak



PIOTR SZCZESNIAK

VOX technical expert

Veneer is a natural material - it is created as a result of wood processing. Its durability all external factors definitely outperforms other types of veneers. As a result, veneered door leaves are exceptionally durable.

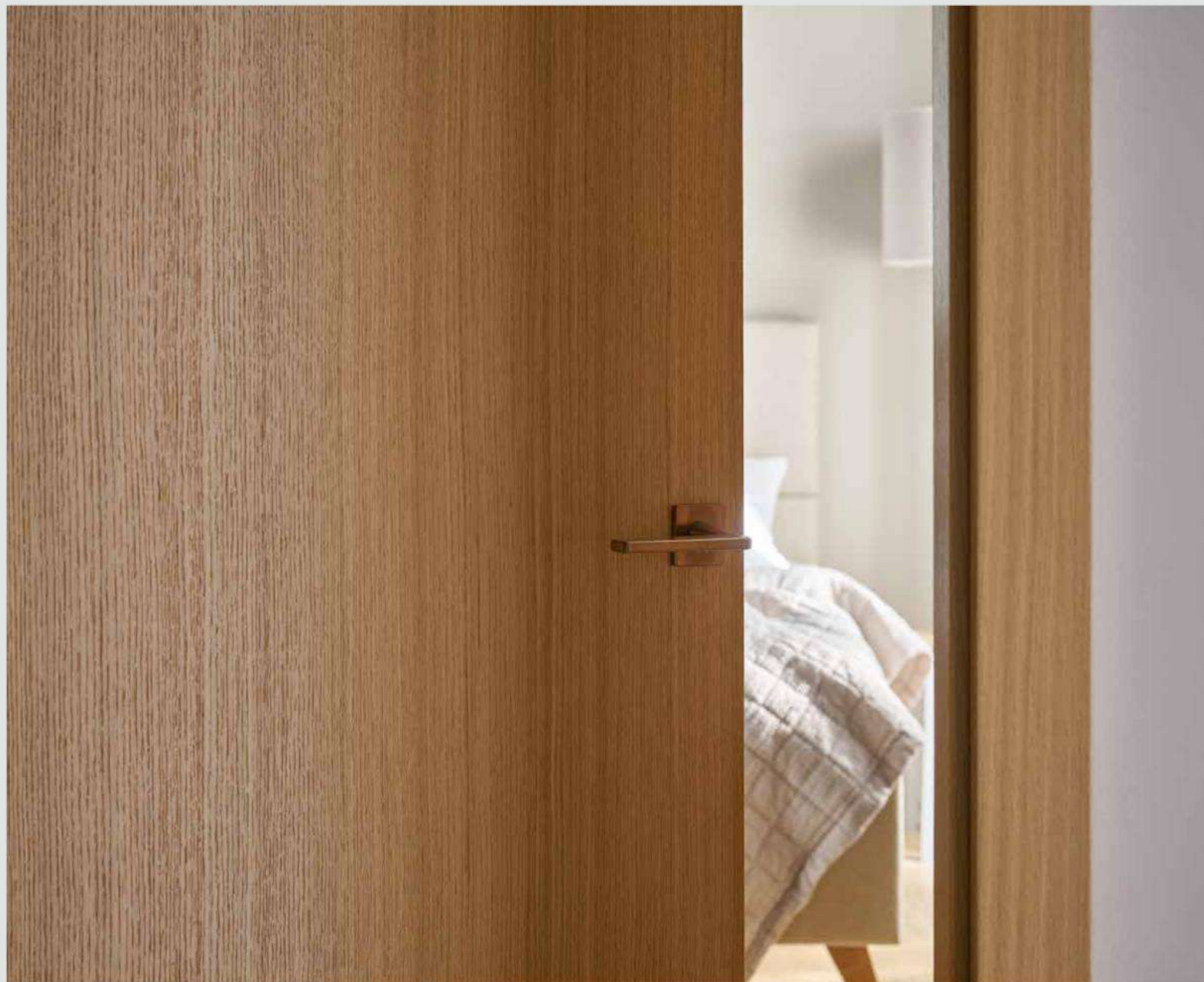


BEFORE YOU CHOOSE A DOOR

How to choose the right door from countless options and combinations?

A compendium of knowledge created by VOX experts will help you make a decision. In it, we present concepts related to the construction and technical properties of doors.

You can also get specialist advice and professional assistance in the VOX showroom network throughout Poland.

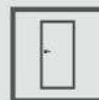




DOOR LEAF CONSTRUCTION, OR HOW DOORS ARE BUILT

PLATE CONSTRUCTION

Characteristic for flat doors with a uniform surface. The smooth board may have delicate millings or glazing. Door leaves created using this technology have internal frames hidden in their structure. Different widths of side, top and bottom frames are made of different materials and covered with HDF or MDF boards of different thicknesses. The quality of panel doors depends on the width and solidity of the frames and the filling used in the door leaf.



The VOX offer of panel doors includes the following collections: Fina, Noma, Signa Premium, Formo, Foresta, Matto, Rimo+, Silgo+, Modus and Supri.

FRAME CONSTRUCTION (FRAME-FRAME)

Such doors have an uneven surface, on which the frame is clearly visible. Door leaves are created by connecting upper and lower frames, and their filling consists of elements made of different materials, of different thicknesses and structures. These may be glazing or panels and frames made of MDF.



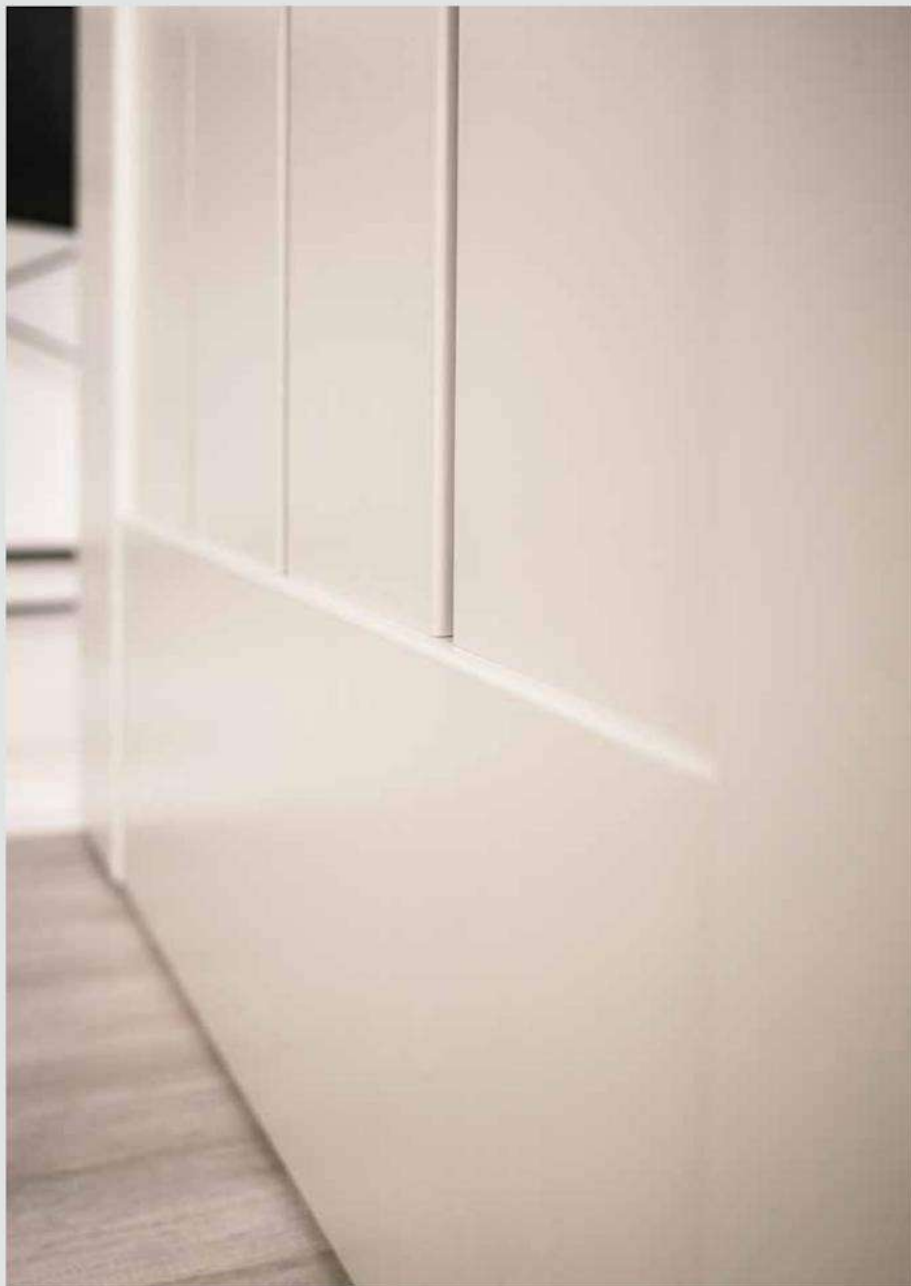
We used the frame construction in the following doors: Uppsala, Fresto, Inovo, Prezzo and Nordia.



PIOTR SZCZESNIAK

VOX technical expert

The key to the durability of the door leaf in a frame structure is the width of the frames and the thickness of the fillings. We can easily assess this ourselves by comparing the doors we have chosen. It is worth paying attention to the often overlooked thickness of the middle elements of the door leaf. MDF or furniture board fillings are usually from 12 mm to 35 mm thick. As a rule, the thicker the filling, the more solid the door and the more effectively it dampens sounds. With good acoustics in mind, it is worth choosing solid doors or doors with a minimum amount of glass.



WHAT IS WORTH KNOWING ABOUT STILES?

WOODEN FRAME

Laminated wood frames provide the doors with long-term stability and solidity. This applies to both panel and frame door leaves. Wooden frames are less susceptible to moisture, which is particularly important in bathrooms and toilets. If the frames absorb moisture, the door may warp, making it difficult to close. In the case of wooden frames, this is less likely.

Wooden frames have doors from the following collections: Fina, Noma, Formo, Matto and Fresto.



MDF FRAMES

Most commonly used in both frame and casement windows and board are frames made of MDF. They work perfectly in most applications, and their lower production cost allows to maintain attractive door prices. When used properly, we will not notice a significant difference between doors with MDF frames and doors with wooden frames.

This frame can be found in doors from the following collections: Foresta, Inovo, Prezzo, Uppsala and Nordia.



WIDTH OF FRAME

In addition to the material from which the frames are made, it is also worth paying attention to their width. The wider the side and top frames used, the more stable the door structure. We will easily notice the differences in the case of frame doors. When it comes to panel doors, we have to believe the manufacturer's declarations, because the frame hidden in the door structure is not visible.



THE INTERIOR IS IMPORTANT, OR ABOUT DOOR FILLING

CHIPBOARD (FULL OR PERFORATED)

Panel doors filled with chipboard are more durable, more solid, and more resistant to damage, which is especially important when buying doors for many years. They also provide better acoustic insulation between rooms. The best in soundproofing will be a full model without glazing.



In the following collections: Fina, Formo, Foresta, Matto, Rimo+ and Silgo+ we have used chipboard as the basic option, which means that you do not have to pay extra for it.



HONEYCOMB

Door leaves with a basic paper filling are noticeably lighter, as well as less rigid and durable. The cardboard insert does not play a significant structural or acoustic role. As a result, such doors provide less acoustic comfort - they minimally eliminate sounds coming from the adjacent room.



We offer this filling in the following collections: Noma, Signa Premium, Supri and Modus (for an additional fee, the honeycomb can be replaced with chipboard).





HOW DO DOOR VENICES DIFFER?

LAMINATES

Laminates have a multi-layer structure, and their surface is protected by a special coating that is highly resistant to scratches, damage and moisture. Thanks to this, they look like new for years. They are also suitable for interiors where the doors will be exposed to intensive use or contact with small children or animals.



Laminate covered doors can be found in the following collections:
Matto, Uppsala, Silgo+ and Supri.

POLYPROPYLENE FILM BASED VENEERS

Doors covered with a plastic veneer based on polypropylene foil are more resistant to scratches and impacts than models with a paper-based veneer. They also withstand contact with moisture much better. This is a good option if you are looking for doors that will look aesthetically pleasing for a long time, and at the same time their price will not be too high.



We used this finish in the following doors: **Inovo, Prezzo, Nordia (Premium veneer), Rimo+ and Modus.**

PAPER BASED VENEERS

Doors finished with paper-based foil have lower resistance to damage and moisture. They are also usually the cheapest. However, paper-based veneers available on the market vary in quality. There are some that are as durable as polypropylene foil veneers. Since manufacturers rarely provide information on the weight or thickness of the veneer, it is worth being careful when buying such doors with long-term use in mind.



The paper-based foil can be selected when configuring the **Nordia** door (Greko veneer).



SECRETS OF PAINTED DOORS

PAINTING WITH 3 LAYERS OF PAINT

In this case, the raw door goes through the painting line three times. The door leaf is first covered with a primer twice, then with a third top coat and hardened with UV rays. This creates durable doors with a suitably thick coating, resistant to scratches and major damage. They look good for years, and their color does not fade or yellow under the influence of the sun.

This is how door leaves from the Fina and Noma collections are manufactured.

PAINTING WITH 1 LAYER OF PAINT OR VARNISH

When producing doors using this technology, the first step is to cover the raw MDF door with a primer. This protects the door, masks all MDF imperfections and hides the color of the raw MDF from painting. Then the door is painted with one layer of paint or varnish. Thanks to this, the product is ready after a single pass through the painting line, which is a great saving of time and paint or varnish. At first glance, the product looks very similar to doors painted three times. The difference in the thickness of the coating (doors produced using this technology have a thinner coating) can translate into our satisfaction with the choice made in the long term.





WHY ARE CUSTOM EDGES A GOOD IDEA?

The edge of the door leaf is often the part of the door that quickly becomes dirty and damaged. We can deal with this problem by choosing one of two solutions when choosing a product.

CHANGE COLOR OF EDGE

The easiest and cheapest way is to change the colour of the edge to a more functional one. In order to make scratches and stains less visible, we can finish the white door leaf with a black edge or an edge imitating the production of a plywood leaf. Changing the colour will not increase the edge's resistance to scratches and damage, it will have standard parameters.



This solution is available in the Supri, Modus, Fina and Noma door collections.

CHANGE COLOR AND EDGE MATERIAL

By changing the colour of the door leaf edge, we can also significantly increase its durability. This will be possible by choosing doors with an edge made of ABS or brushed steel protected with a special coating. Such an edge will not only look more interesting, but will also be more resistant to scratches and other mechanical damage.



Edges made of different materials can emphasize the character of Rimo+, Silgo+ and Matto doors.



WHEN DIRECTION IS IMPORTANT, OR WHAT IS REVERSE RETAINER

DOOR VERSION WITH REVERSE REBATE (E.G. REVES SYSTEM)

This interesting solution allows you to change the way interior doors open while maintaining their consistent aesthetics. Although doors installed in this system look identical on the wall, they can open in different directions - some inwards, others outwards. Thanks to this, you do not have to give up the harmonious interior design.

Option available on doors: Fina,
Noma, Formo, Foresta and Matto.





OR MAYBE A SLIDING DOOR VERSION?

You can choose the door model you want in the sliding option. The presented variants are just a few of several solutions that can be developed together with an advisor in the VOX showroom. Doors installed in the wall system will create an effective entrance zone to the selected room. They will move on a guide along the wall, so they will not take up the space that would be needed to open traditional doors. An equally good option for small apartments is sliding doors hidden in the wall. They can function as a partition wall. They are also great for larger rooms: they do not disturb the open plan and are an interesting element of the arrangement. This system requires prior preparation of an opening in the wall (installation of the cassette).

